Work Order ID 71545

Wednesday, July 06, 2011 11:24:37 AM

Ship today

Item ID: D206-781-117KGY **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Utility Trim w/ Rotor Brake, Litter Compatible-Grey

Start Date: 7/6/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 7/6/2011 **Req'd Qty:** 1.00 **Customer:**

Reference:

Approvals: **Process Plan:** MF **Date:** 11-07-06 **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
100	DOCUMENT CONTROL	0.00							
DC	**Memo**	0.00							
Document Control	Photocopy bluefile & type labels per PPP D206-781-117KGY								
110	Pick Kit	0.00							
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	**Memo**	0.00							
Quality Control									

11/7/06

11/7/06

AHG001

11/7/06

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Reference:

Run Start

Stop

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00				11/7/06 SP			
Packaging	Packaging								
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-117KGY Location: PPP Rev: Draft								
140	QC21- Final Inspection - Work Order Release	0.00						11/7/06	
QC	**Memo**	0.00							
Quality Control									

CMF
11-07-06

Picklist Print

Wednesday, July 06, 2011 11:24:35 AM

Work Order ID: 71545

Parent Item: D206-781-117KGY

Parent Item Name: Utility Trim w/ Rotor Brake, Litter Compatible-Grey

Start Date: 7/6/2011 **Required Date:** 7/6/2011

Start Qty: 1.00 **Required Qty:** 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-781-143KGY Crew Cabin Overhead w/ Rotor Brake-Grey	CHGW1	Manufactured	No			110	Each	3.0000	1	1			
				Location			**Loc Qty**		**Loc Code**				
				FG049			3						
					52750		3						
D206-781-151KGY Vertical Tunnel-Grey	CHGW1	Manufactured	No			110	Each	1.0000	1	1			
				Location			**Loc Qty**		**Loc Code**				
				FG049			1						
					65770		1						
D206-781-161KGY Rear Overhead-Grey	CHGW1	Manufactured	No			110	Each	4.0000	1	1			
				Location			**Loc Qty**		**Loc Code**				
				FG049			4						
					54140		4						
D206-781-173KGY Hat Bin, Litter Compatible-Grey	CHGW1	Manufactured	No			110	Each	2.0000	1	1			
				Location			**Loc Qty**		**Loc Code**				
				FG090			2						
					54137		2						